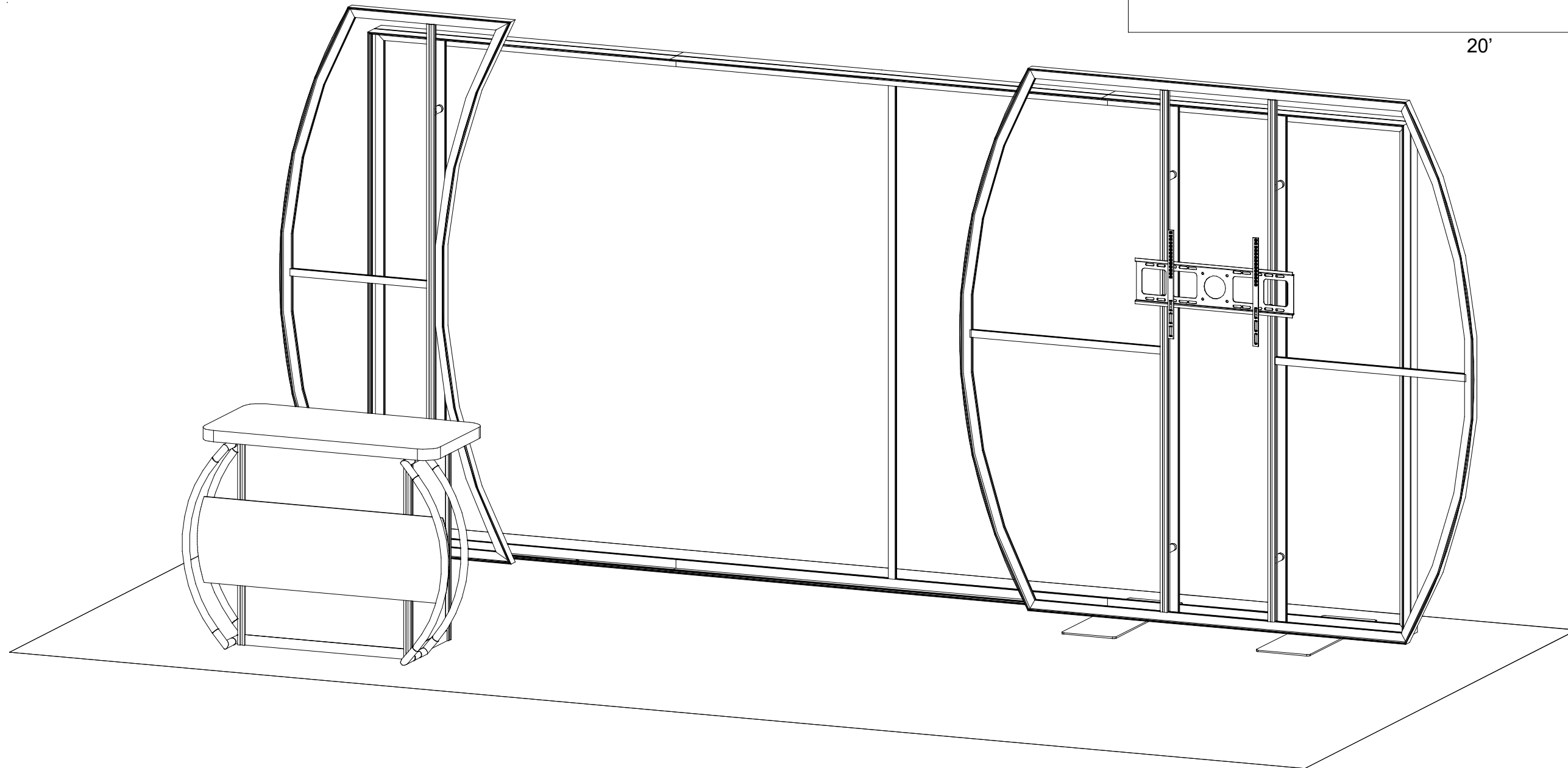


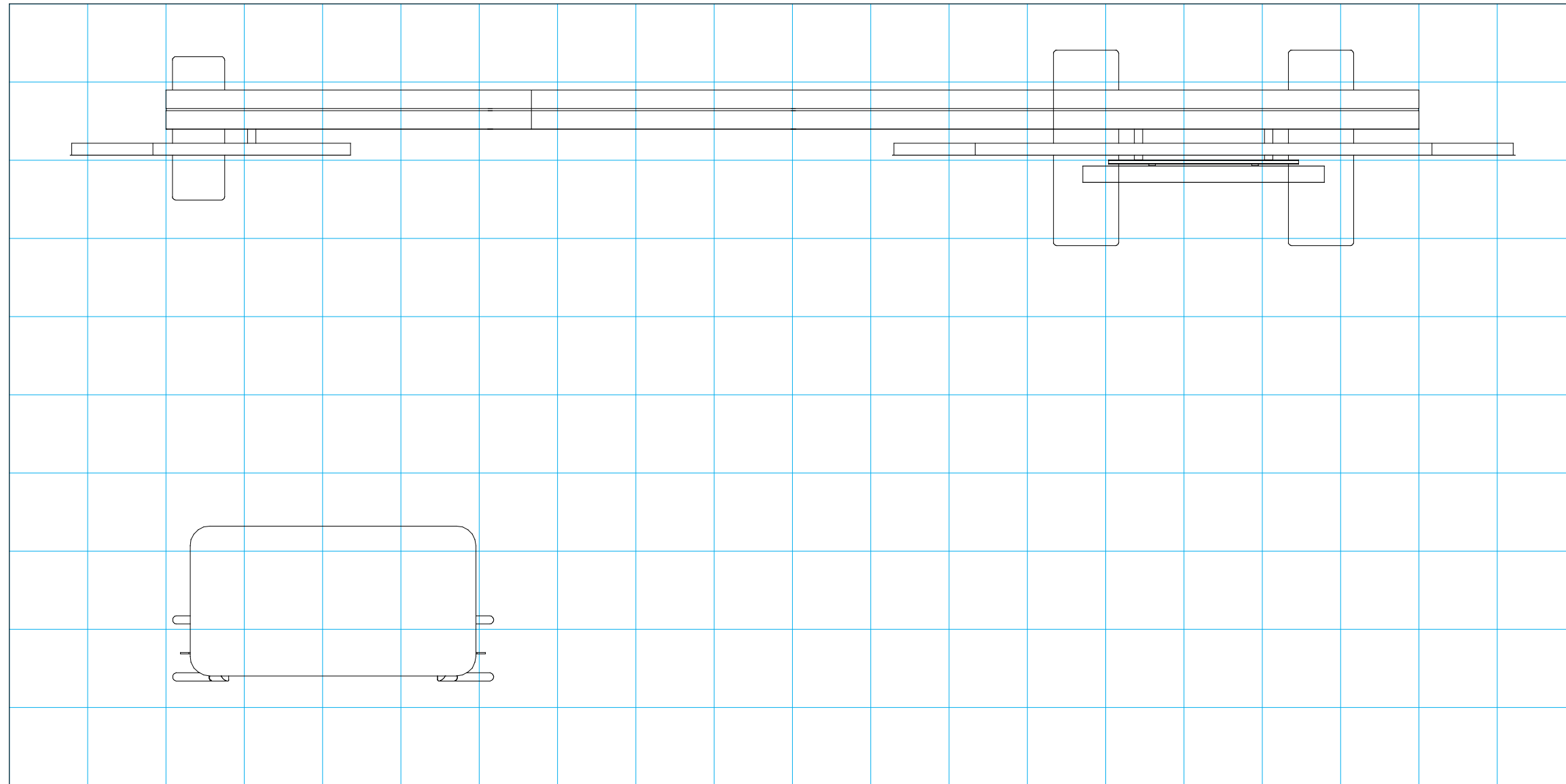
20'


10'

Plan View



# SETUP INSTRUCTIONS



 = 1 sq foot

## General Setup Instructions

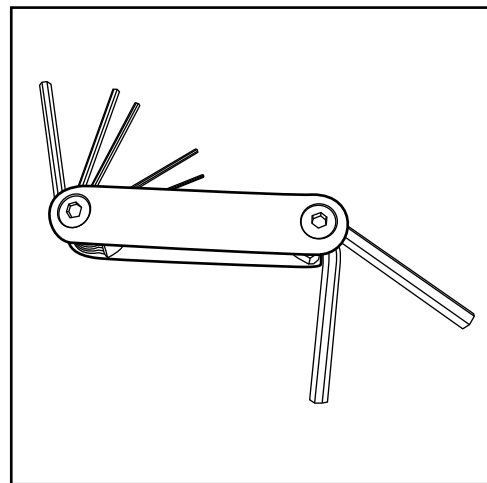
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

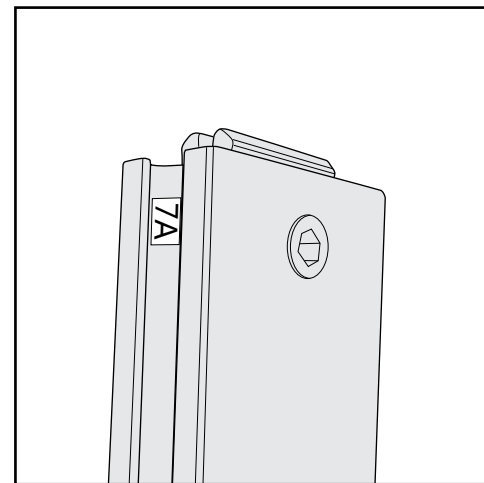
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

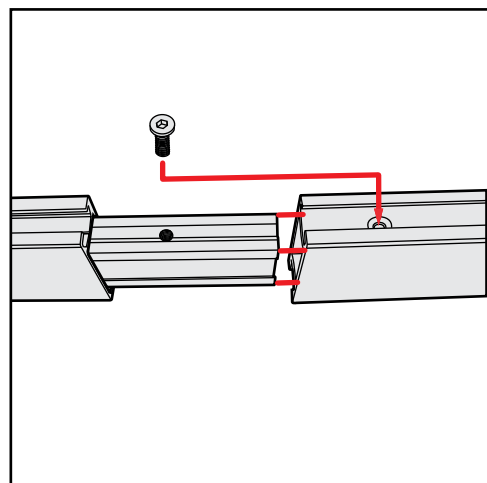
- For loss prevention, tighten all set screws and locks during disassembly.



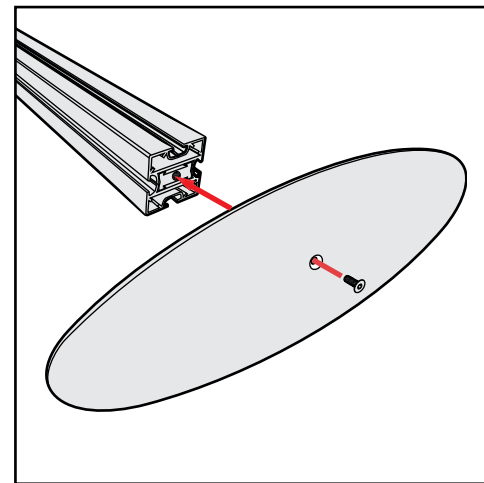
Hex Tool - Essential for Assembly



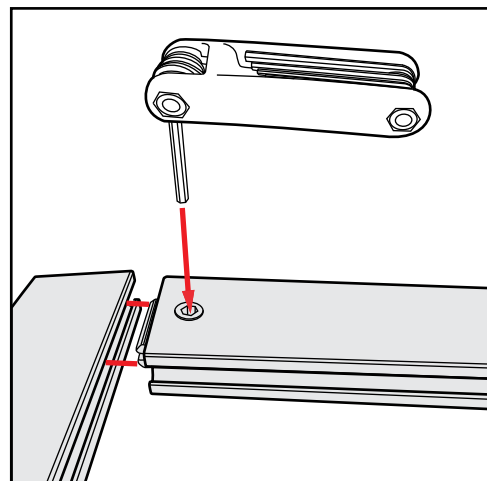
Part Identification - Numbering



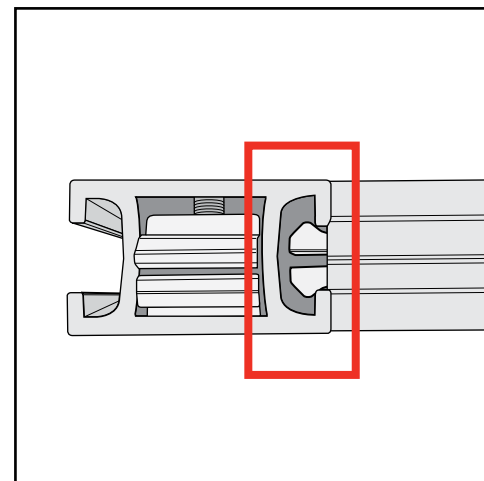
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED

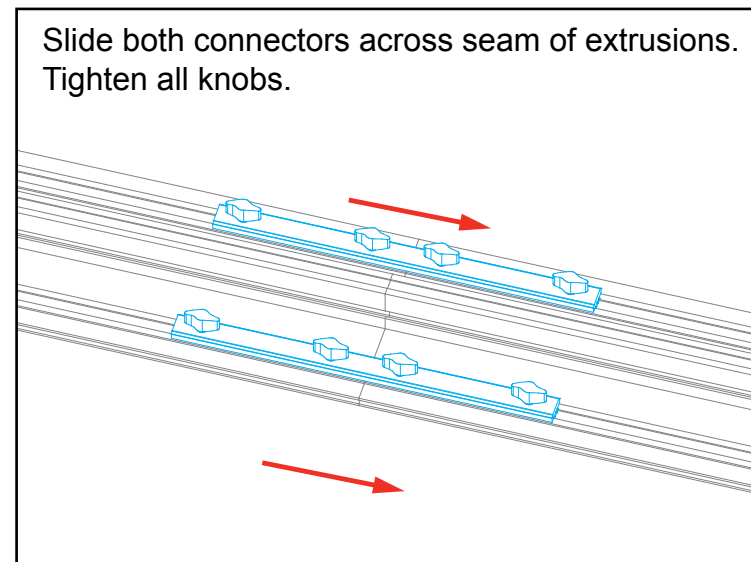
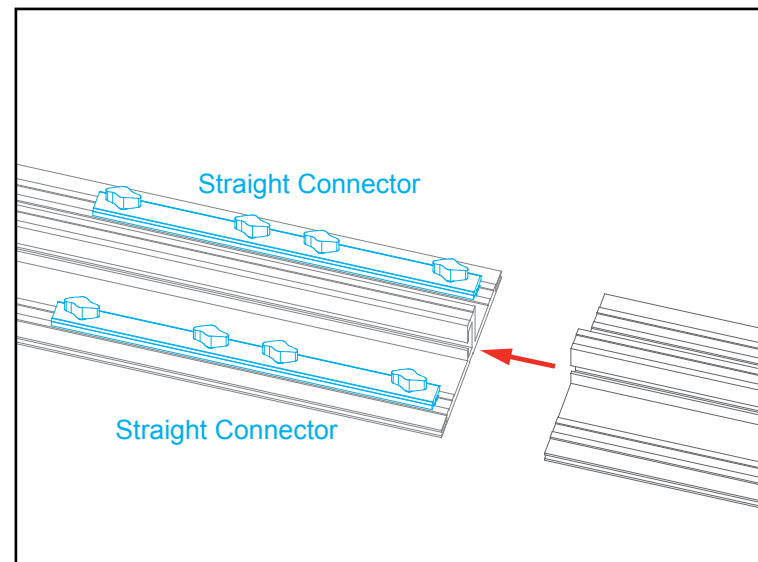


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

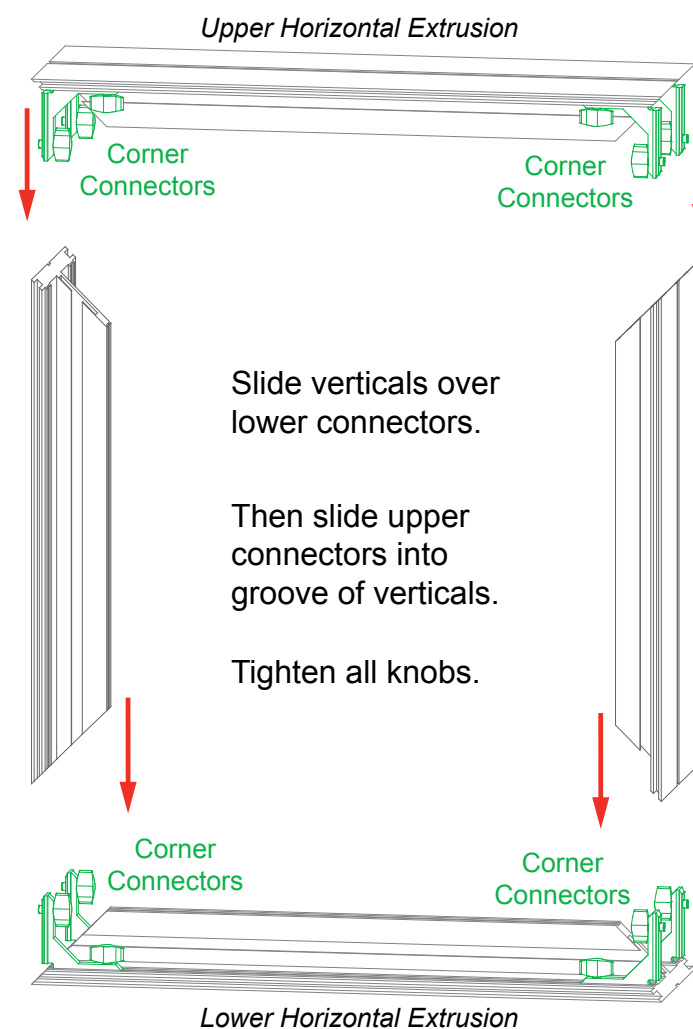
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

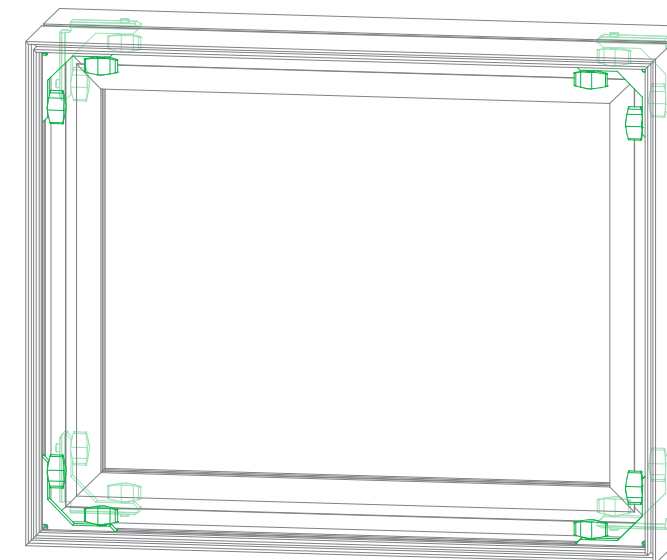
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

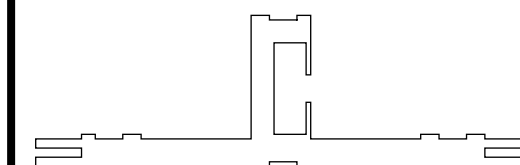


Adjust connectors if necessary to prevent gaps in connection.

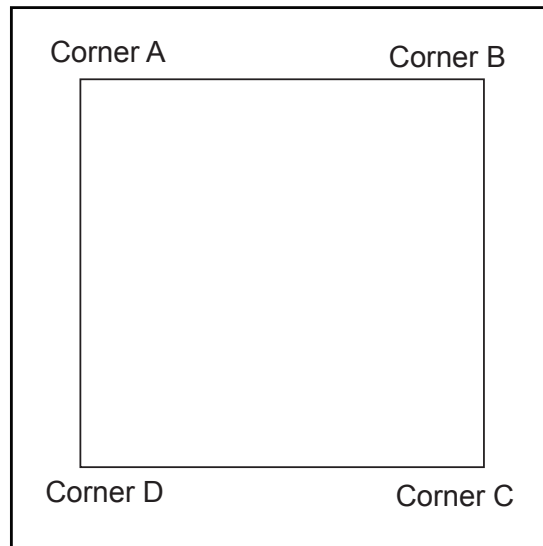


COMPLETED ASSEMBLY

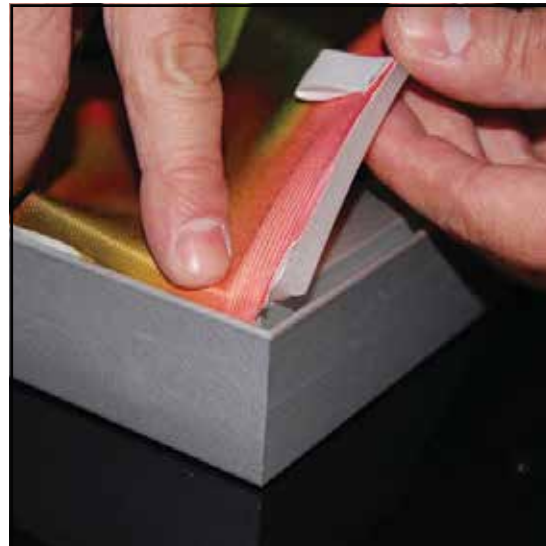
All knobs must be tightened securely to ensure a proper connection.



CEI152 Profile



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

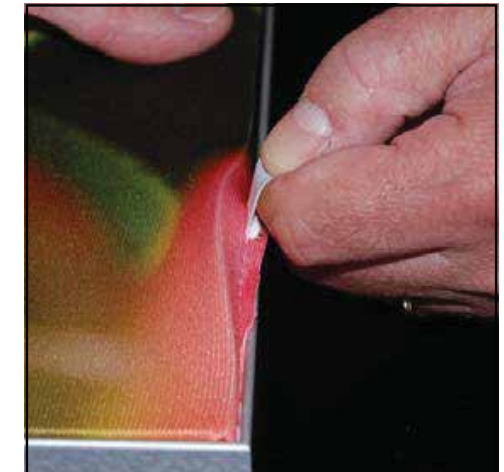


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

### Graphic Removal



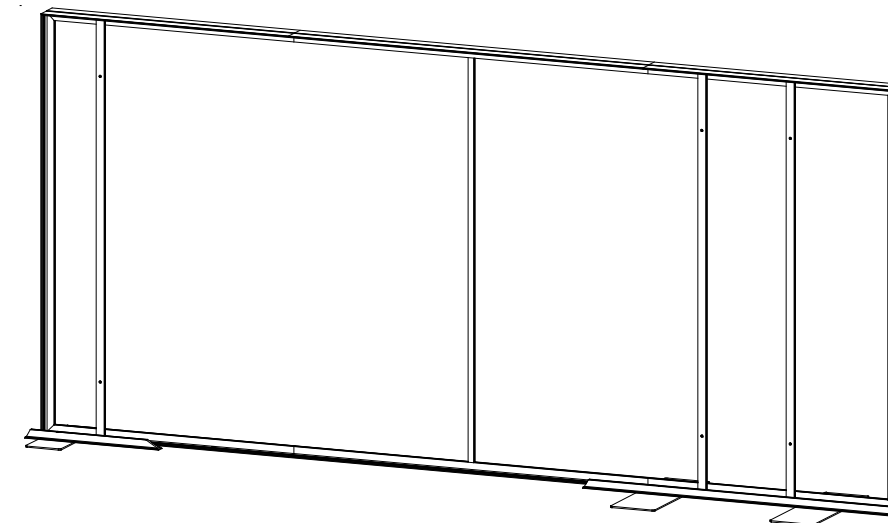
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

CRATE PACKING



Item	Qty.	Description
1	1	8" x 22" Base Plate
1A	2	10" x 30" Base Plate
2/2A	1/1	90"h CEI152 Vertical Extrusion
3/3A	1/1	56"w CEI152 Horizontal Extrusion
4/4A	1/1	80"w CEI152 Horizontal Extrusion
5/5A	1/1	56"w CEI152 Horizontal Extrusion
6	1	86.353"h Z33 Vertical Extrusion
7	1	89.252"h Z45 Vertical Extrusion
7A,7B	1,1	89.252"h Z45 Vertical Extrusion
9	1	70"w TSP49 Horizontal Extrusion
14	1	30.272"w TSP49 Horizontal Extrusion

- Steps:**
- 1) Assemble horizontals [3-4-5], [3A-4A-5A] together.  
See **CEI-152 Straight Connection** detail.
  - 2) Attach horizontals [3,14] to Base Plate [1], using bolts & wing nuts as shown.
  - 3) Connect horizontals [5,9] to Base Plates [1A], using bolts & wing nuts.
  - 4) Attach horizontal assemblies [3/4/5], [3A/4A/5A] between verticals [2,2A]. See **CEI-152 Corner Connection** detail.
  - 5) Connect vertical [6] between horizontal assemblies [3/4/5] & [3A/4A/5A].
  - 6) Connect verticals [7,7A,7B] between horizontal assemblies [3/4/5], [3A/4A/5A] as shown.  
See **Z45 Attachment** detail.



When assembled

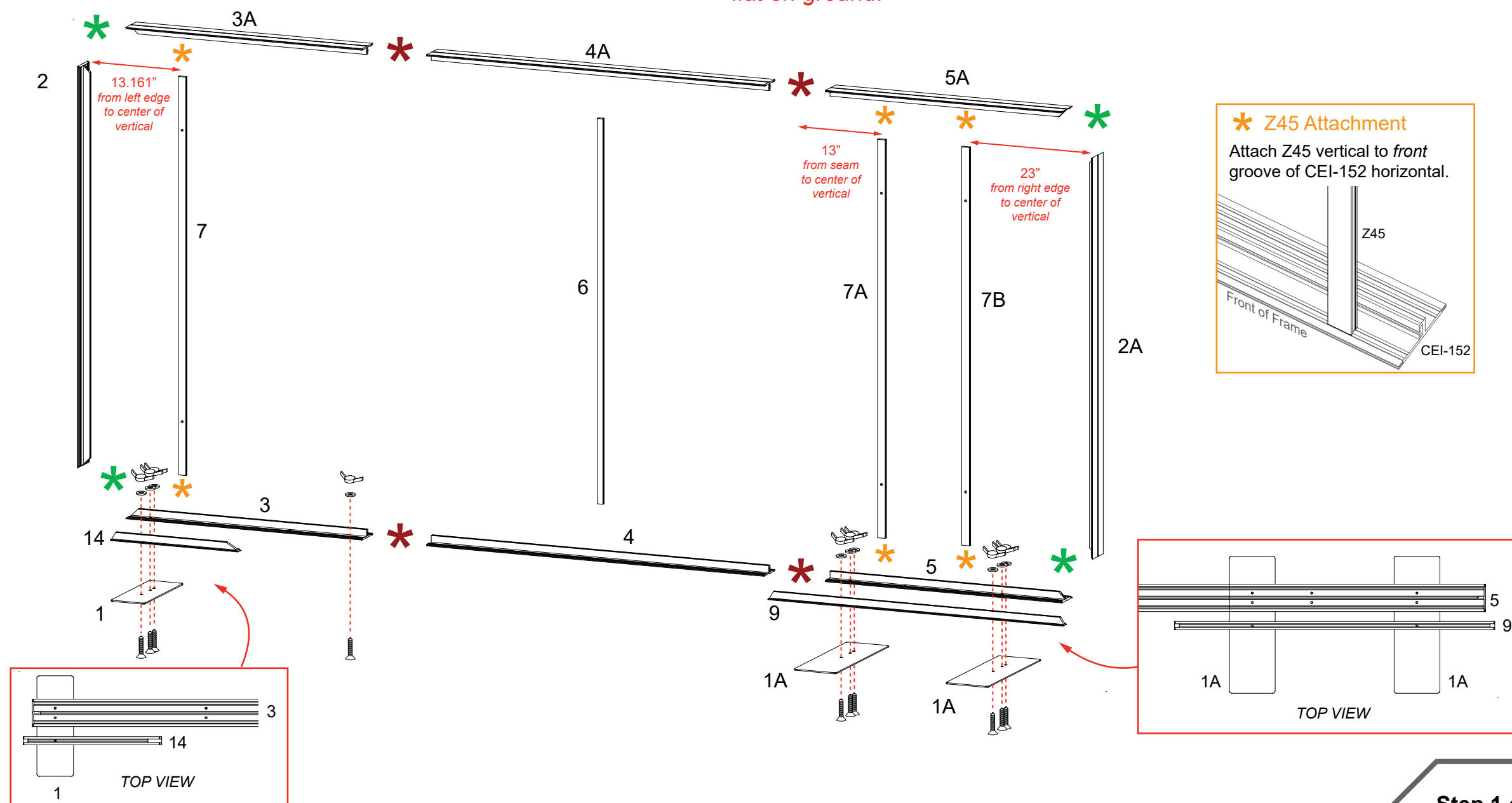
*Assemble frames flat on ground.*

**\* CEI-152 Straight Connection**

1. Place extrusions end-to-end.
2. Slide connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**\* CEI152 Corner Connection**

1. Slide extrusion onto corner connectors.
2. Tighten all knobs to secure connection.

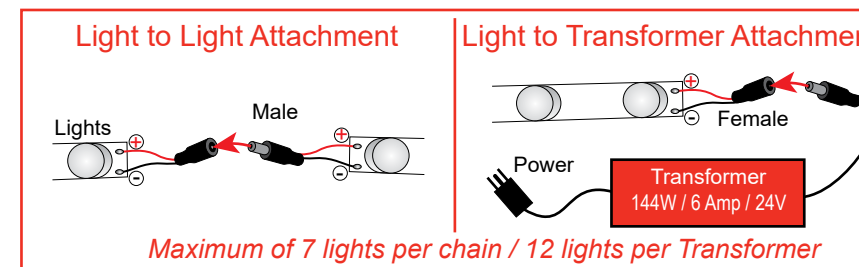
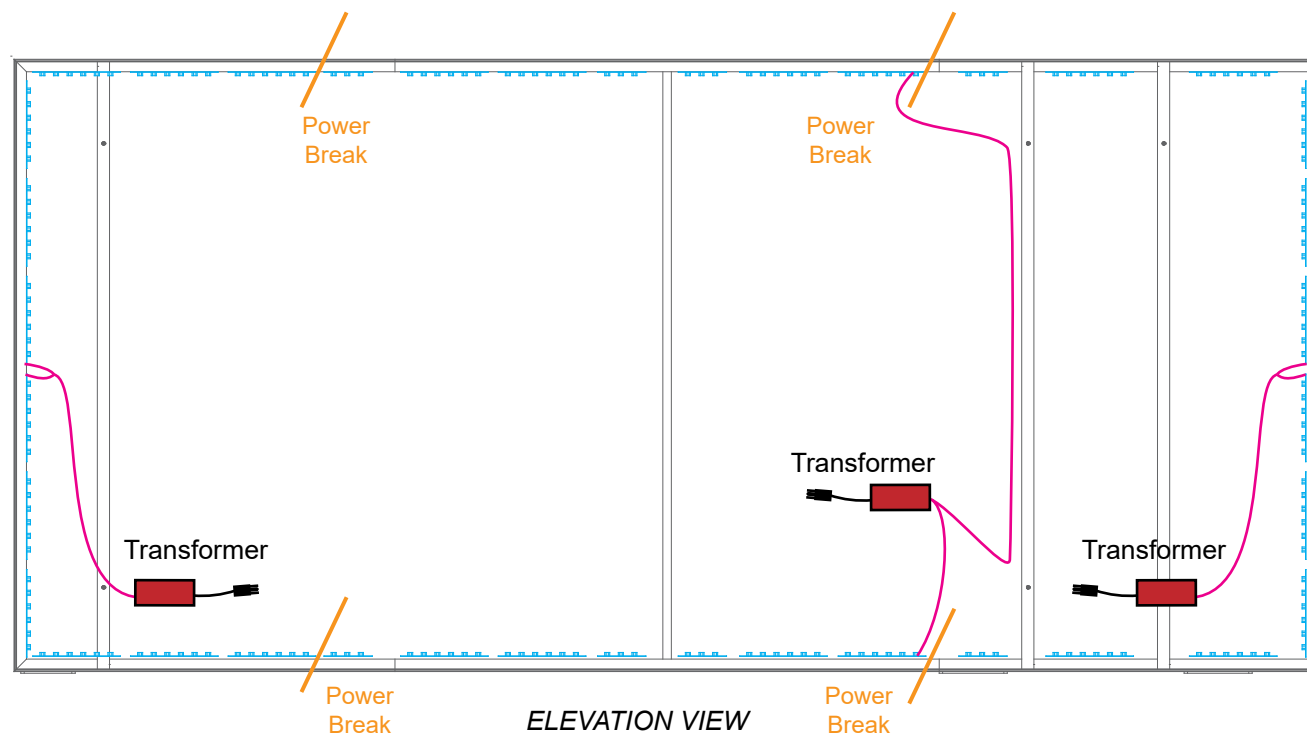
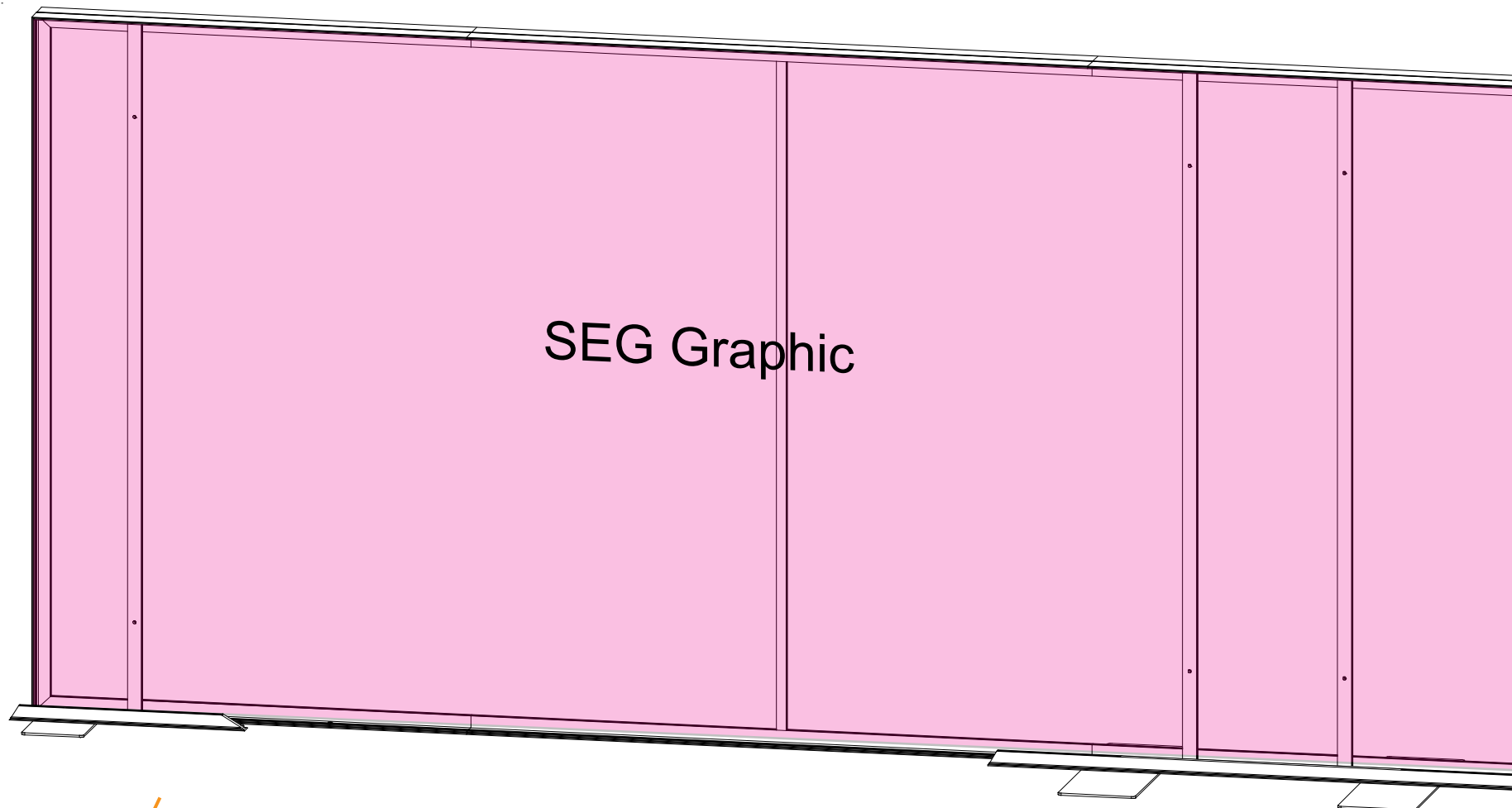


**\* Z45 Attachment**

Attach Z45 vertical to front groove of CEI-152 horizontal.

Steps:

- 1) Connect power cords to Supernova lights in lightbox.
- 2) Apply SEG Graphic to front of backwall assembly.  
*Refer to the SEG Installation general information page.*



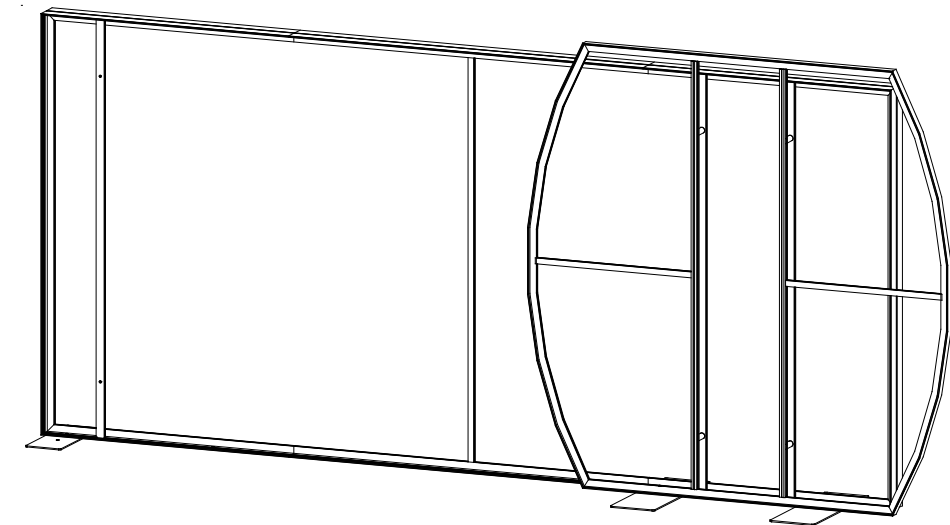


Item	Qty.	Description
8/8A	1/1	99.4838" TSP49 curved Extrusion
9A	1	70"w TSP49 Horizontal Extrusion
10/10A	1/1	91.475"h S40 Vertical Extrusion
11/11A	1/1	35.329"w Z33 Horizontal Extrusion
--	4	3" Standoff Barrel w/ V20

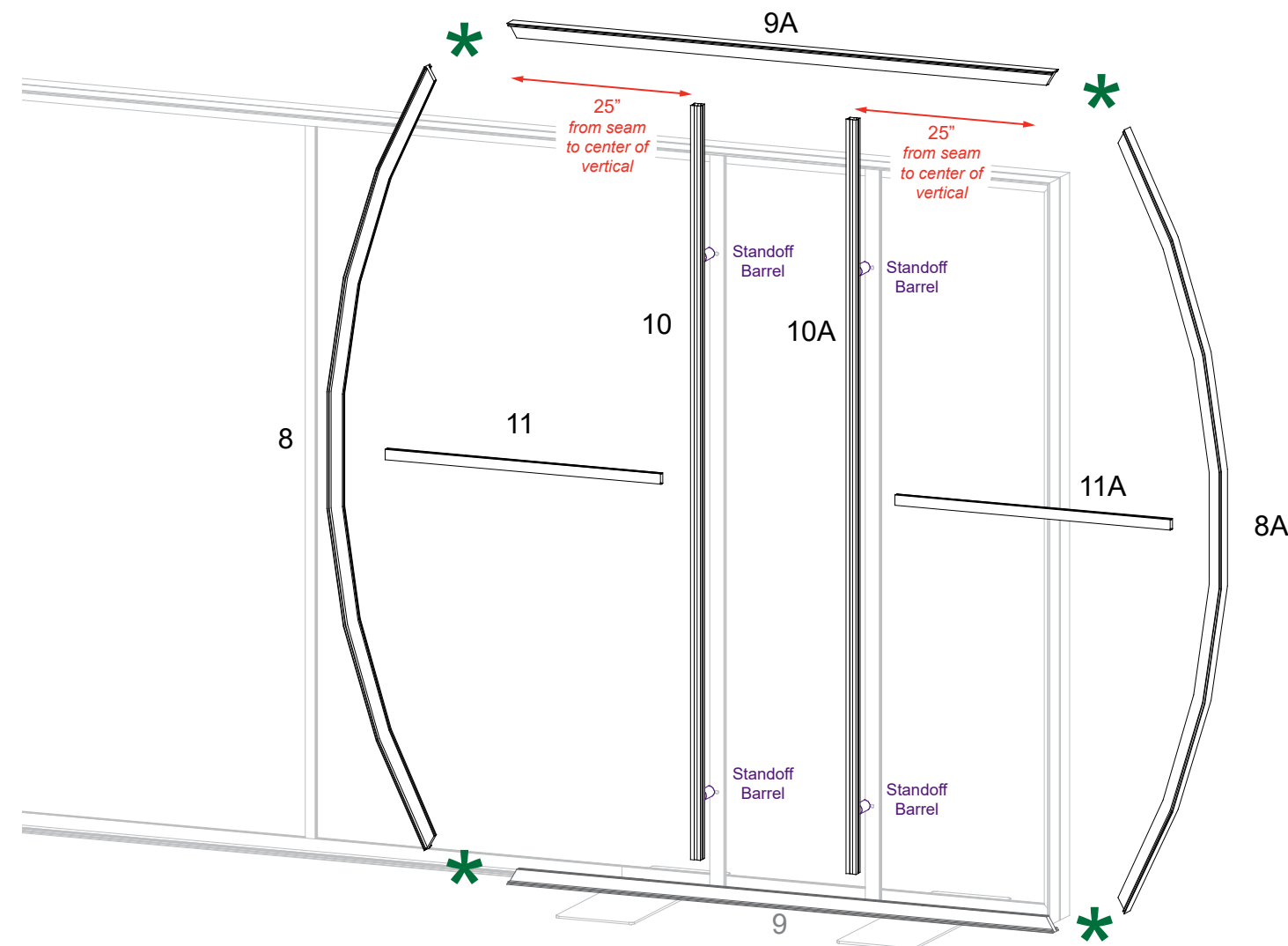
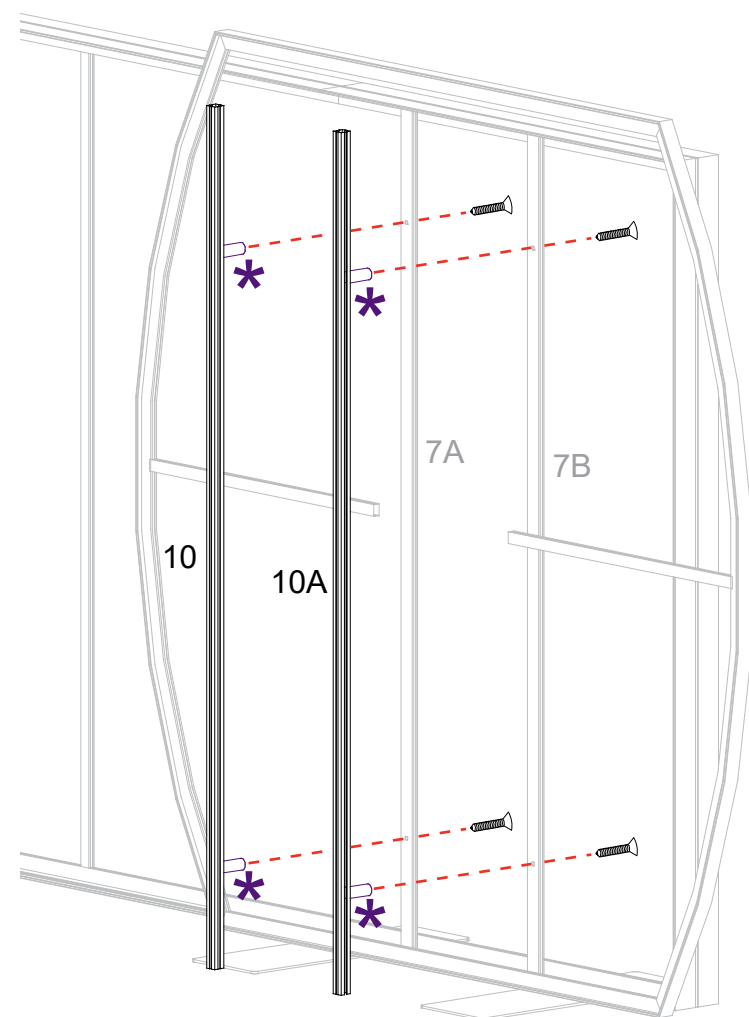
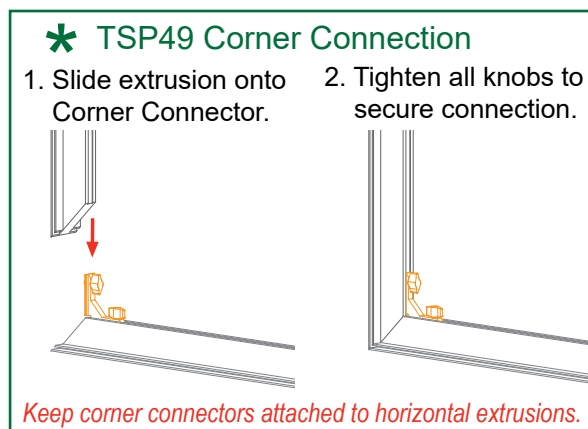
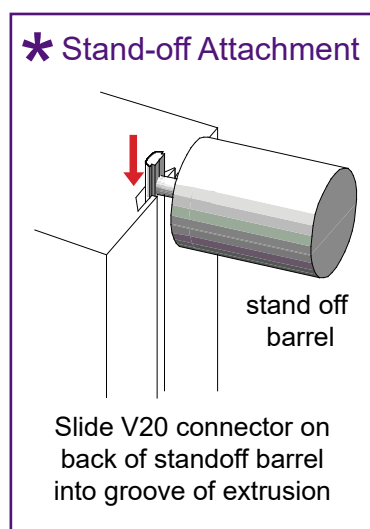
**Steps:**

- 1) Attach Standoff Barrels to *back side* of verticals [10,10A].  
See [Standoff Attachment](#) detail.
- 2) Connect horizontals [9,9A] between verticals [8,8A].  
See [TSP49 Corner Connection](#) detail.
- 3) Attach verticals [10,10A] between horizontals [9,9A], with standoff barrels facing the back of the assembly.
- 4) Connect horizontal [11] between verticals [8,10]; attach horizontal [11A] between verticals [8A,10A].
- 5) Attach standoff barrels on verticals [10,10A] to backwall verticals [7A,7B], using bolts from back side of assembly.

*Standoff barrels pass through the backwall SEG Graphic.*



When assembled

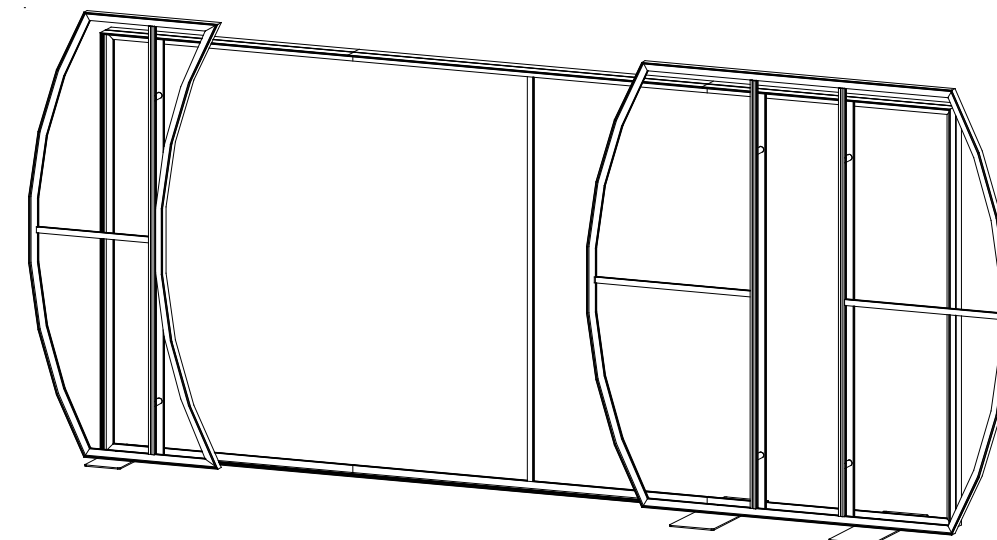


Item	Qty.	Description
12	1	99.4838" TSP49 curved Extrusion
13A,13B	1,1	49.6488" TSP49 curved Extrusion
14A	1	30.272"w TSP49 Horizontal Extrusion
15	1	91.417"h S40 Vertical Extrusion
16	1	25.429"w Z33 Horizontal Extrusion
--	2	3" Standoff Barrel w/ V20

**Steps:**

- 1) Attach Standoff Barrels to *back side* of vertical [15].  
See **Standoff Attachment** detail.
- 2) Connect verticals [13A-13B] together.  
See **TSP49 Straight Connection** detail.
- 3) Attach horizontals [14,14A] between verticals [12,13A/13B].  
See **TSP49 Corner Connection** detail.
- 4) Attach vertical [15] between horizontals [14,14A], with standoff barrels facing the back of the assembly.
- 5) Connect horizontal [16] between verticals [12,15]
- 6) Attach standoff barrels on vertical [15] to backwall vertical [7], using bolts from back side of assembly.

*Standoff barrels pass through the backwall SEG Graphic.*



When assembled

**\* TSP49 Straight Connection**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

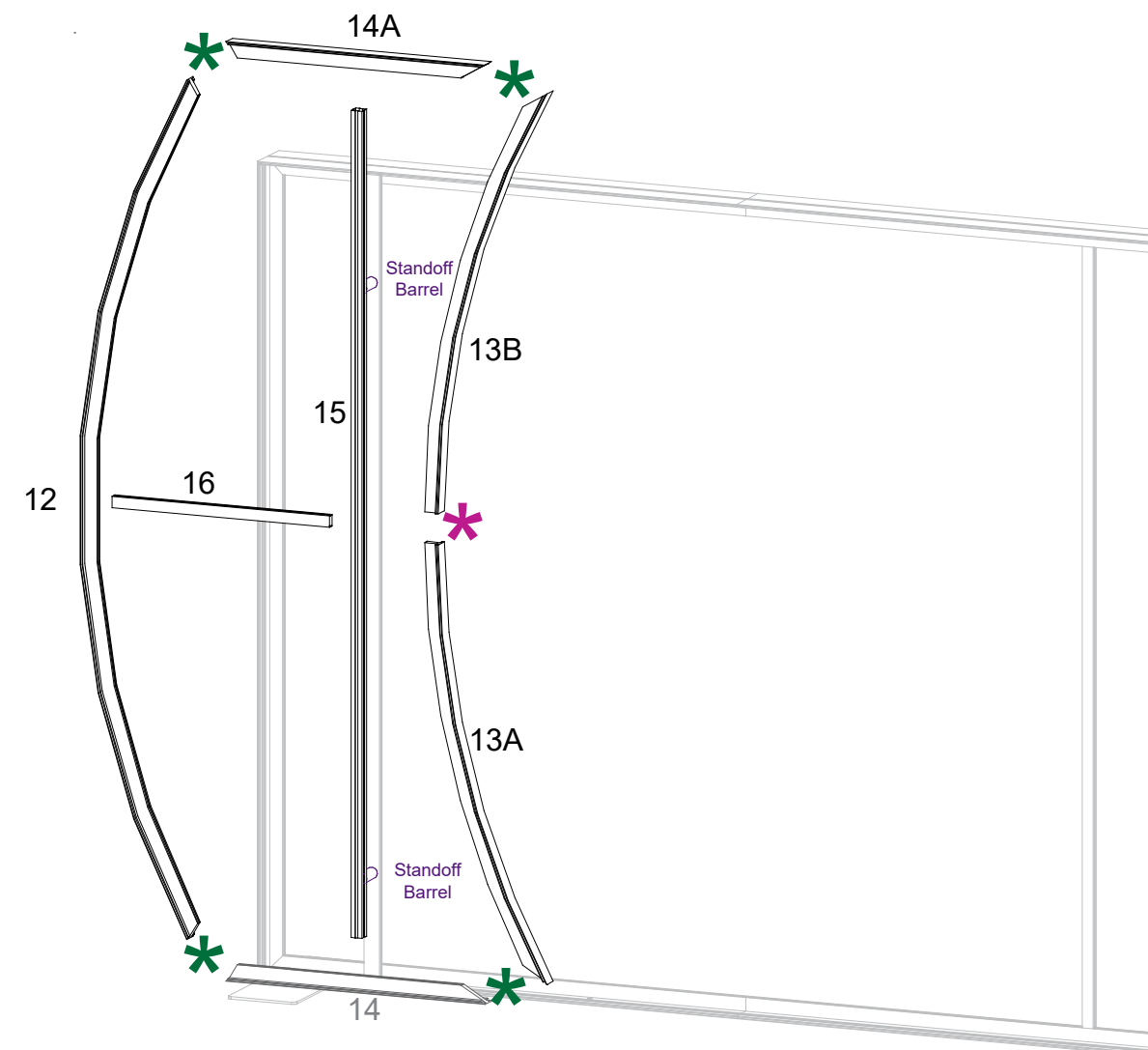
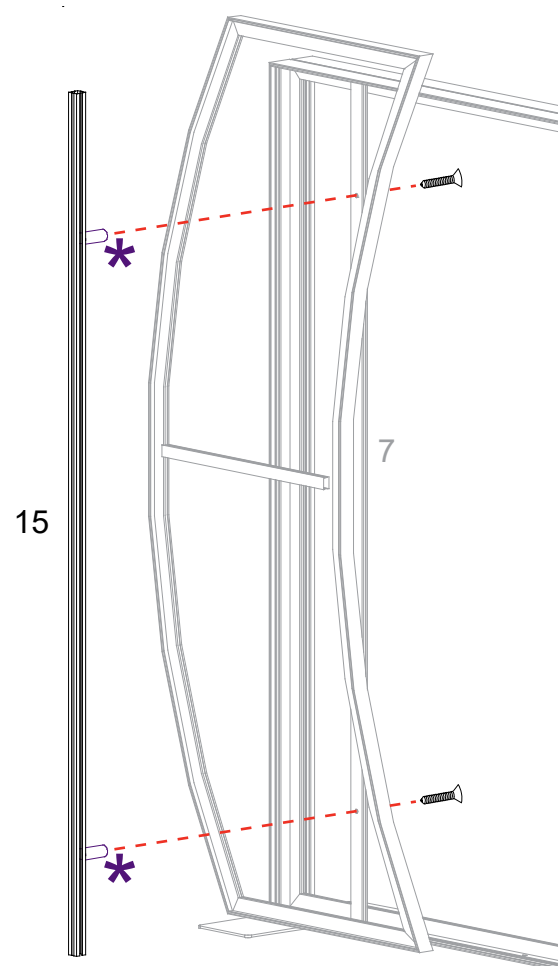
**\* Stand-off Attachment**

Slide V20 connector on back of standoff barrel into groove of extrusion

**\* TSP49 Corner Connection**

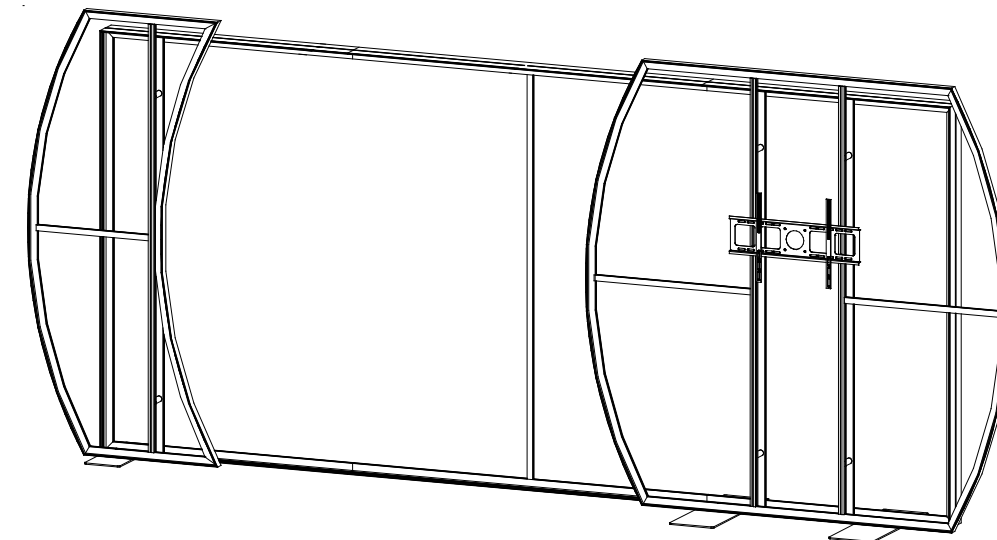
1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

*Keep corner connectors attached to horizontal extrusions.*



Steps:

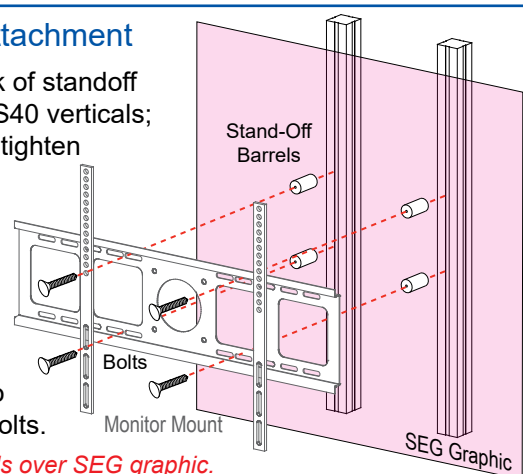
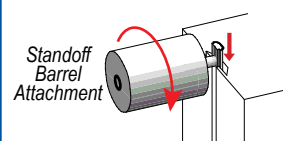
- 1) Apply SEG Graphic to the front frame assemblies. Refer to the SEG Installation general information page.
- 2) Install Monitor Mount to verticals [10,10A]. See Monitor Mount Attachment detail.
- 3) Apply SEG Blocker to back of backwall frame.



When assembled

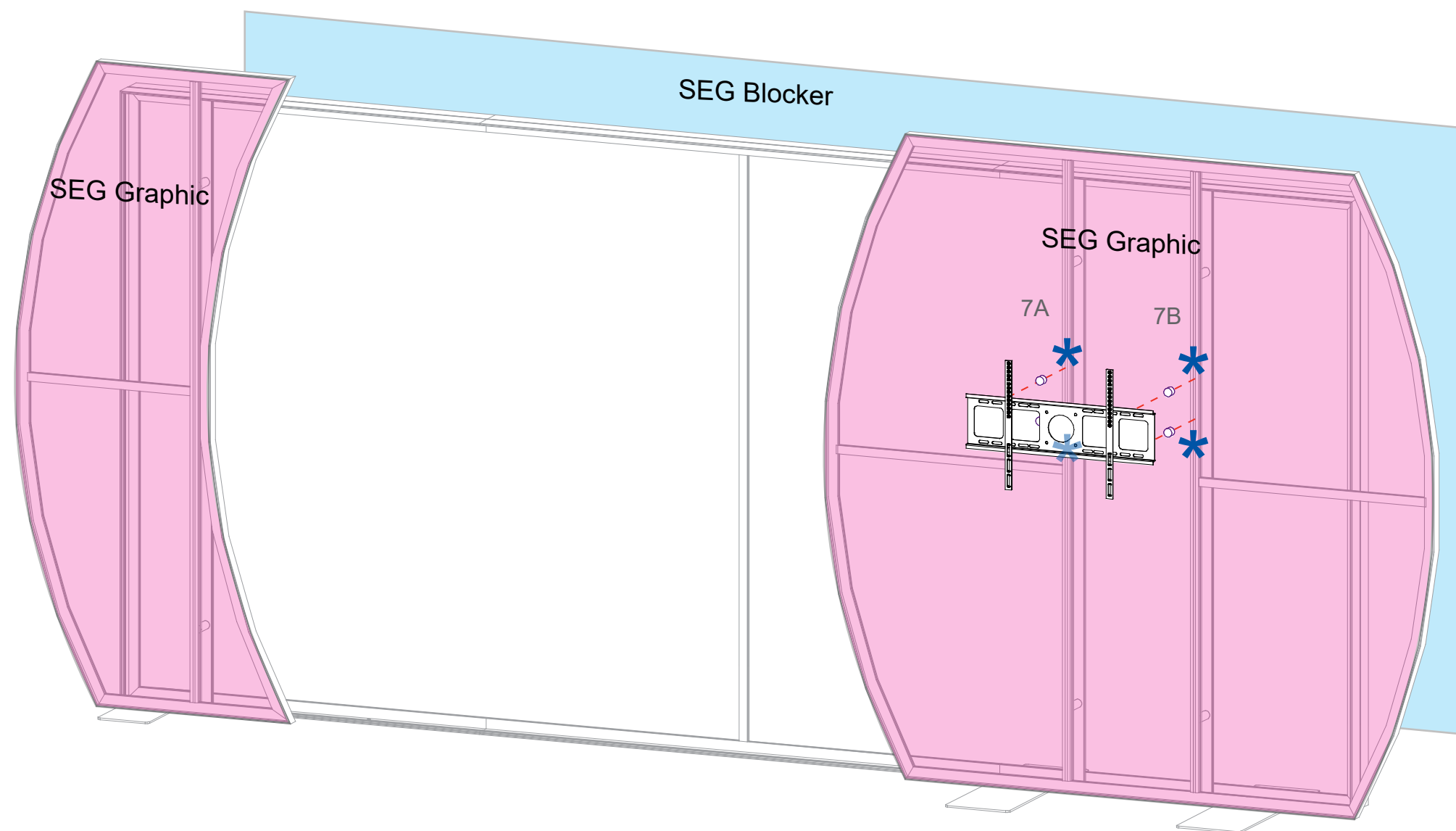
### \* Monitor Mount Attachment

Slide connector on back of standoff barrels into grooves of S40 verticals; turn barrel clockwise to tighten in place.



Attach Monitor Mount to standoff barrels using bolts.

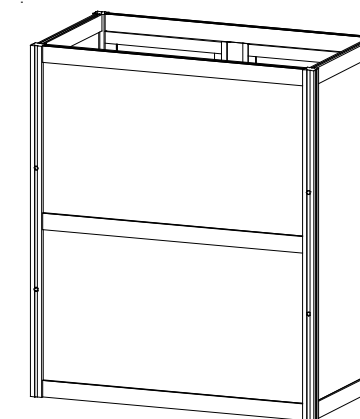
*Note: Monitor mount installs over SEG graphic.*



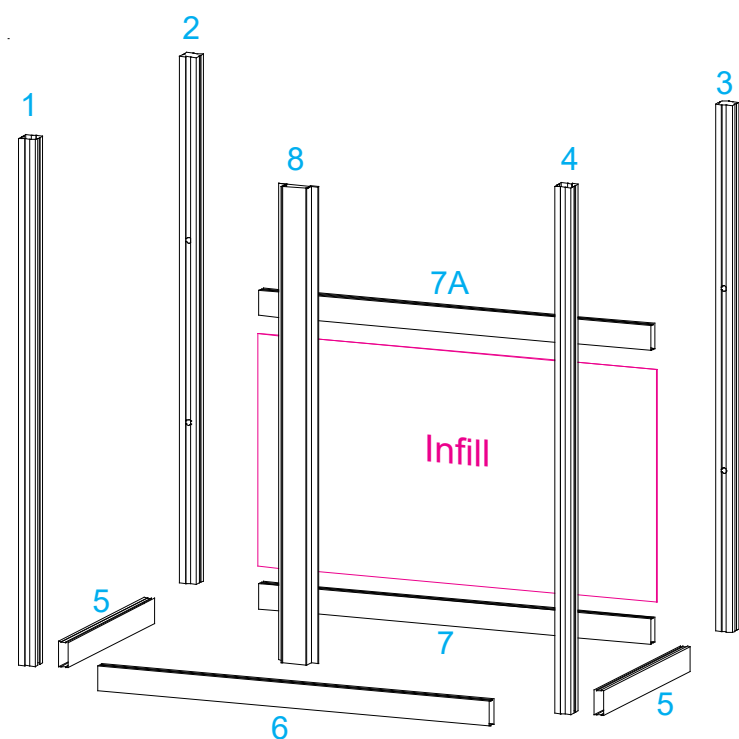
Item	Qty.	Description
1	1	37.5”h S40 Vertical Extrusion w/ Door Hinge
2	1	37.5”h S40 Vertical Extrusion
3	1	37.5”h S40 Vertical Extrusion
4	1	37.5”h S40 Vertical Extrusion w/ Door Hinge
5/5A	2/2	15.48”w Z45 Horizontal Extrusion
6/6A	1/1	29.48”w Z45 Horizontal Extrusion
7/7A/7B	1/1/1	29.48”w Z45 Horizontal Extrusion
8	1	33.917”h Z45 Vertical Extrusion w/ Door Stops

**Steps:**

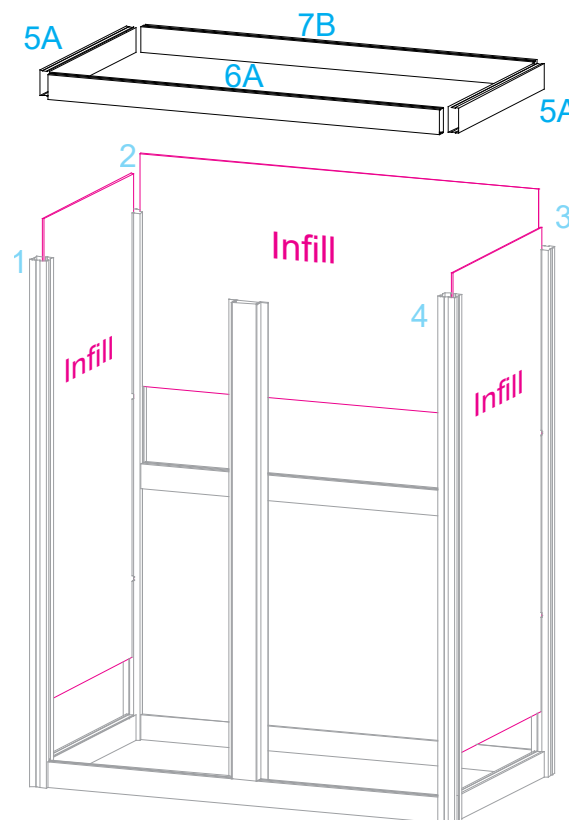
- 1) Connect lower horizontals [5,6,7] between verticals [1,2,3,4].
- 2) Slide lower infill between verticals [2,3], secure with horizontal [7A].
- 3) Insert infills between verticals [1,2], [2,3], [3,4]; secure with upper horizontals [5A,6A,7B].
- 4) Attach vertical [8] to lower horizontal [6].
- 5) Install Doors to hinges of verticals [1,4].  
See **Door Attachment** detail.
- 6) Connect vertical [8] between verticals [1,4], and lock vertical [8] to underside of horizontal [6].
- 7) Affix shelf supports to inside of counter assembly, using Velcro; place internal Shelf.



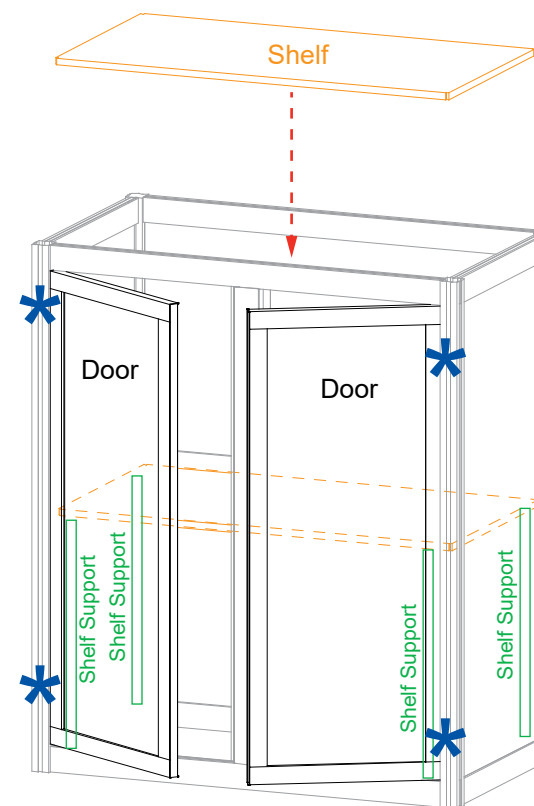
When assembled



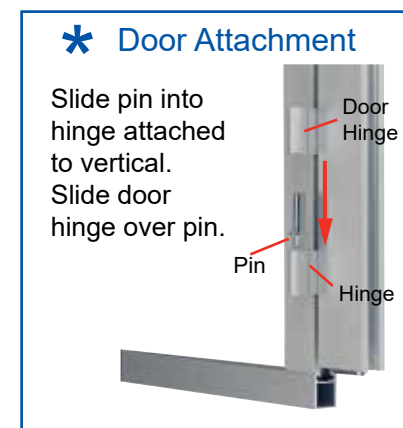
BACK VIEW



BACK VIEW



BACK VIEW



# AERO

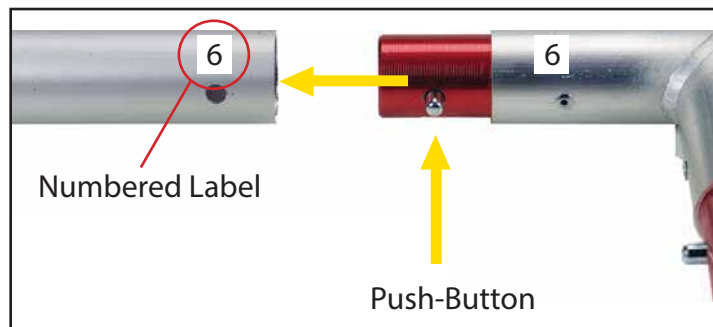
## Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

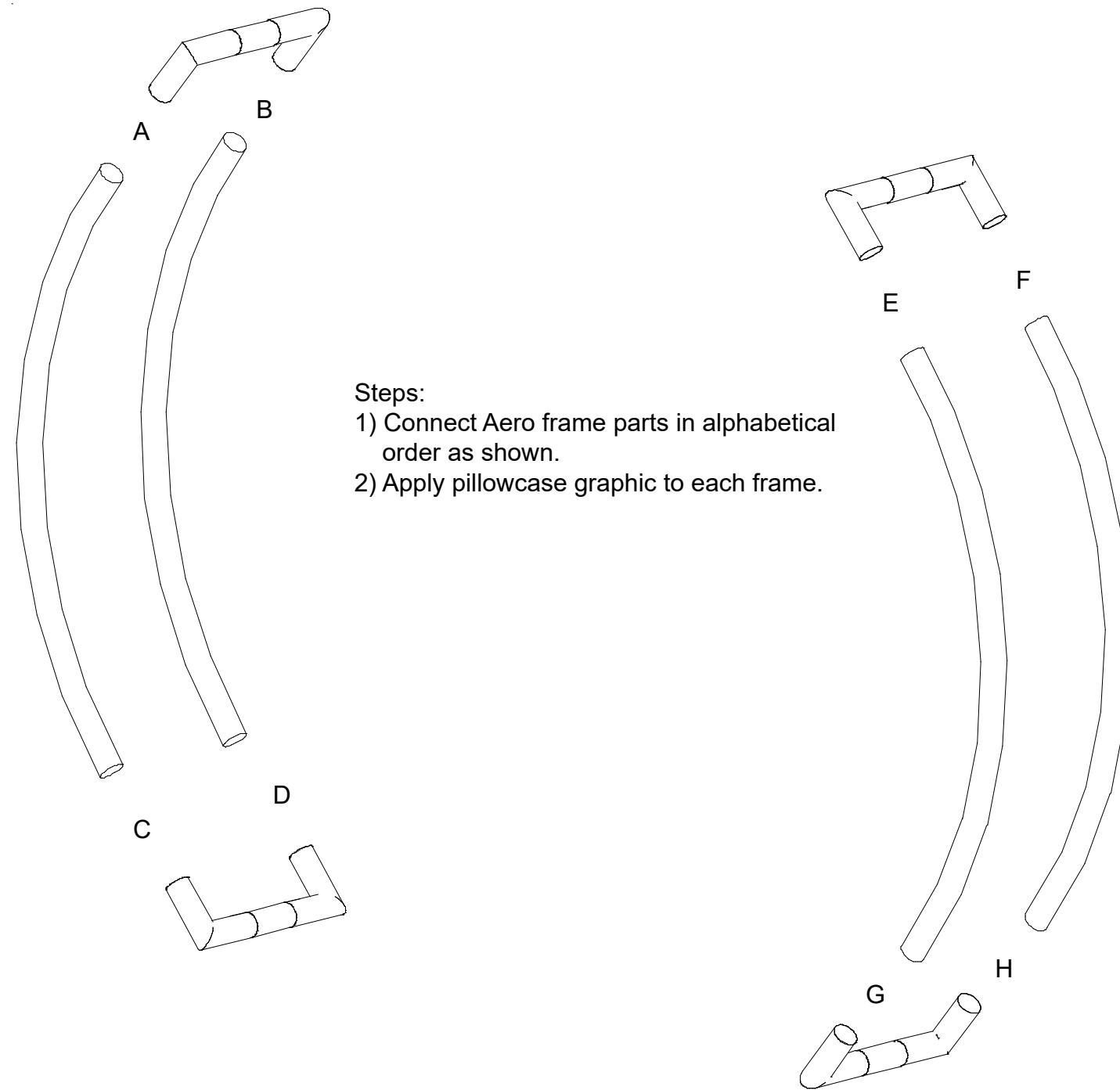
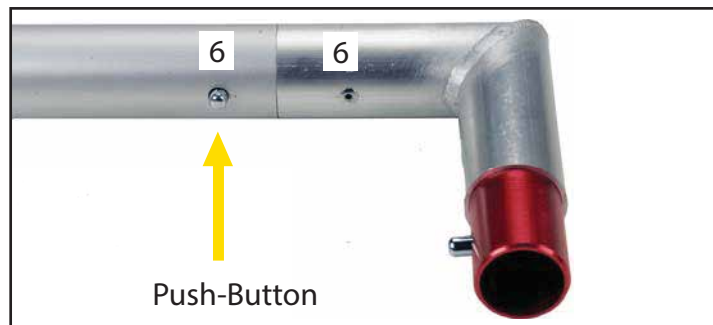
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



Steps:

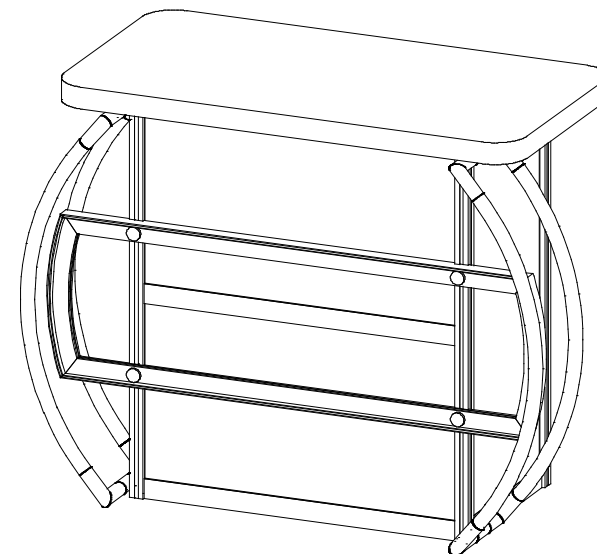
- 1) Connect Aero frame parts in alphabetical order as shown.
- 2) Apply pillowcase graphic to each frame.



Item	Qty.	Description
9,9A	1,1	15.28" TSP46 Curved Vertical
10,10A	1,1	44.148" TSP46 Horizontal Extrusion

Steps:

- 1) Assemble graphic frame as shown.
- 2) Slide Aero frames into outer grooves of verticals [2,3].
- 3) Attach graphic frame to verticals [2,3]. See [Graphic Frame Attachment](#) detail.
- 4) Apply SEG graphics to graphic frame. See SEG Graphic Installation sheet for instruction.
- 5) Lock counter top to horizontals [5A]. See [Counter Top Lock](#) detail.



Completed Assembly

